



Length tolerances (DIN EN 10140)

Length tolerances for cold rolled strip in cut to length

Nominal length L [mm]	Length tolerances [mm]	
	Class A	Class B
L < 1.000	+ 10	+ 6
1.000 < L < 2.500	+ 0.01 L	+ 6
L > 2.500	+ 0.01 L	+ 0.003 L

Surface appearance and finish (DIN EN 10139)

Surface appearance	Surface finish [μm]
MA (RL, RM, RR)	RL: Ra < 0.6
MB (RL, RM)	RM: 0.6 < Ra < 1.8
	RR: Ra > 1.5

Delivery condition

LC	Annealed, skin passed
A	Annealed
AC	Spheroidised annealed carbides
CR	Cold rolled
C290-C690	Work hardened
QT	Martensitic quenched and tempered

